

## Chapter - 11 Lubricants

- \* Introduction: A lubricant is one which is capable of reducing the friction between two surfaces which are sliding over each other and ultimately reduces the heat generated when the surfaces move. By the use of lubricant, the loss of energy due to friction is considerably reduced.

### Definition of Lubricants :-

Lubricants are the substances which are applied between two moving/sliding surfaces to reduce the frictional resistance.

- \* Types of Lubricants : Depending upon the physical states, lubricants can be classified into three categories.

#### 1. Solid Lubricants :

The lubricants that exist in solid form are called solid lubricants. Solid lubricants are preferred where the working temperature is very high and when there is a chance of contamination of the products with the lubricant.

Examples : Layered compounds like graphite, boron nitride, molybdenum disulphide, mica etc. are used as solid lubricants.

#### Uses of graphite :-

- It is used to lubricate air compressors, railway track joints, food stuff industries, IC engines, open gears etc.
- Graphite mixed with oil called oil dag, is used in IC engines.
- Graphite mixed with water called aqua dag is used in food industries.

#### 2. Liquid Lubricants :- These are also known as lubricating oils.

Examples : Petroleum oil, Animal and vegetable oil, Blended oil etc.

#### Uses of liquid lubricants :- liquid lubricants are used when,

- The operating temperature is high.
- Speed of the rotative is high.
- The sealing arrangement is perfect to prevent the loss of oil.

#### 3. Semisolid Lubricants :

Semi-solid lubricants are gel-like substances which reduce friction between two moving surfaces.

Example : greases, Vaseline, waxes etc.

## Uses of Grease :

- Used where oil cannot remain in place due to high load, low speed, sudden jerks like rail axle.
- In bearings and gears which work at high temperature.
- Where dropping of oil affects the machine or products like production of paper, textile, etc.

## \* Purpose of lubrication or function of lubricants :-

- (i) It reduces friction and minimizes wear and tear.
- (ii) It reduces loss of energy.
- (iii) It reduces noise pollution.
- (iv) It increases the efficiency of engines.
- (v) It enhances the durability of machinery parts.
- (vi) It reduces expansion of metals.
- (vii) It acts as a coolant by removing heat of friction.